

Transfer and Adoption of Green Technologies: Lessons from Thailand





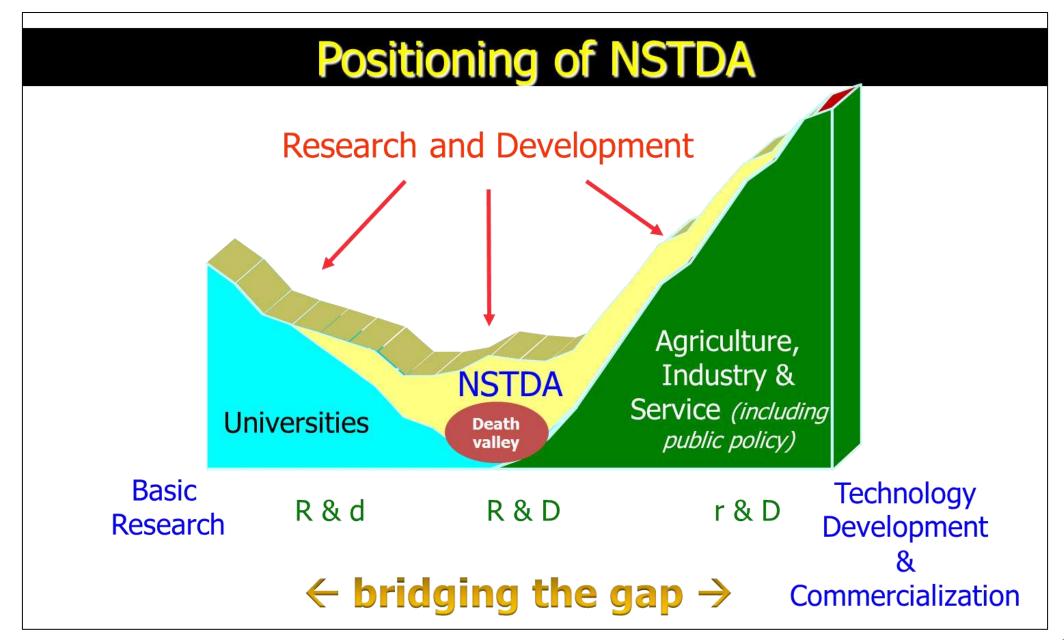
Thumrongrut Mungcharoen (Rutt), PhD.

Chairman of Energy and Environment Cluster
National Science and Technology Development Agency
Ministry of Science and Technology, THAILAND





International Conference on Green Technologies for Achieving Sustainable Development Goals, Manila, Philippines. 28 November 2017



Green Technologies in Thailand: Definition

- ☐ **Definition** (generally used in Thailand):
 - 1. A strategy (tool) for enhancing productivity and environmental performance for overall socio-economic development" (source: APO)
 - 2. The continuous application of an integrated, preventive environmental strategy (tool) towards processes, products and services (organization) in order to increase overall efficiency and reduce damage and risks for humans and the environment" (Source: UNEP)
- ☐ Other terms (generally used in Thailand) with similar meaning:

Cleaner Technology-Clean Technology (CT)/ Cleaner Production (CP)/ Green Productivity (GP)/ Pollution Prevention (P2)/ Eco-efficiency

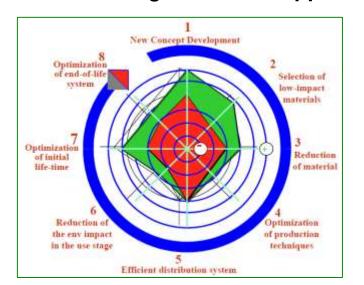
☐ Green Tools (well-known in Thailand):

GT-CT/ Life Cycle Assessment (LCA)/ Eco-efficiency/ other ISO 14000 tools

Green Technologies in Thailand: History



Green Technologies with LC approach



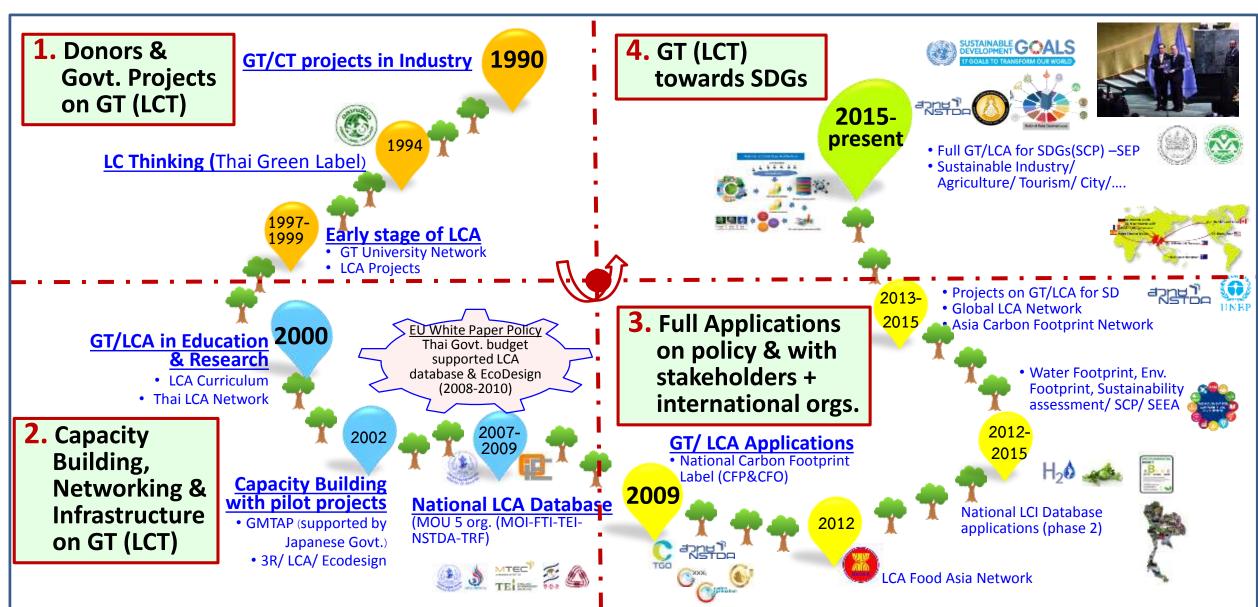
- 1990 CT Pilot Projects in Thai industry
- 1994 Thai Green Label Scheme
- 1996 CT in Education, Research (Internship program)
- 1997 CT in other Sectors/ LCA Concept in Thailand
- 2001 Thai LCA Network/ LCA-EcoDesign Teaching
- 2002 National Capacity Building on 3R, LCA/ 1st LCA Database
- 2007 Thai Green Design Network/ Thai National LCA Database
- since 2009 CT-LCA applications: Thai Carbon Footprint- C Reduction Label, CleanTech Programme for SME, Green GDP, etc.

Green National Plan in Thailand

- 2002 National Master Plan on Cleaner Production
- 2002 National Research Plan: CT/ LCA/ Ecodesign (2002-2006)
- 2007 National LCI Database Project/ LCA-Ecodesign Policy-Plan
- 2008 Government Green Procurement Plan (3rd plan now)/ Strategy for Industrial Competitiveness (Environment & Trade)
- since 2010 Several CT related plan: 3R Strategic Plan, Eco-Town Plan, SCP Roadmap (2017-2036), SEP for SDGs in 20Y Plan (2017-2036), etc.

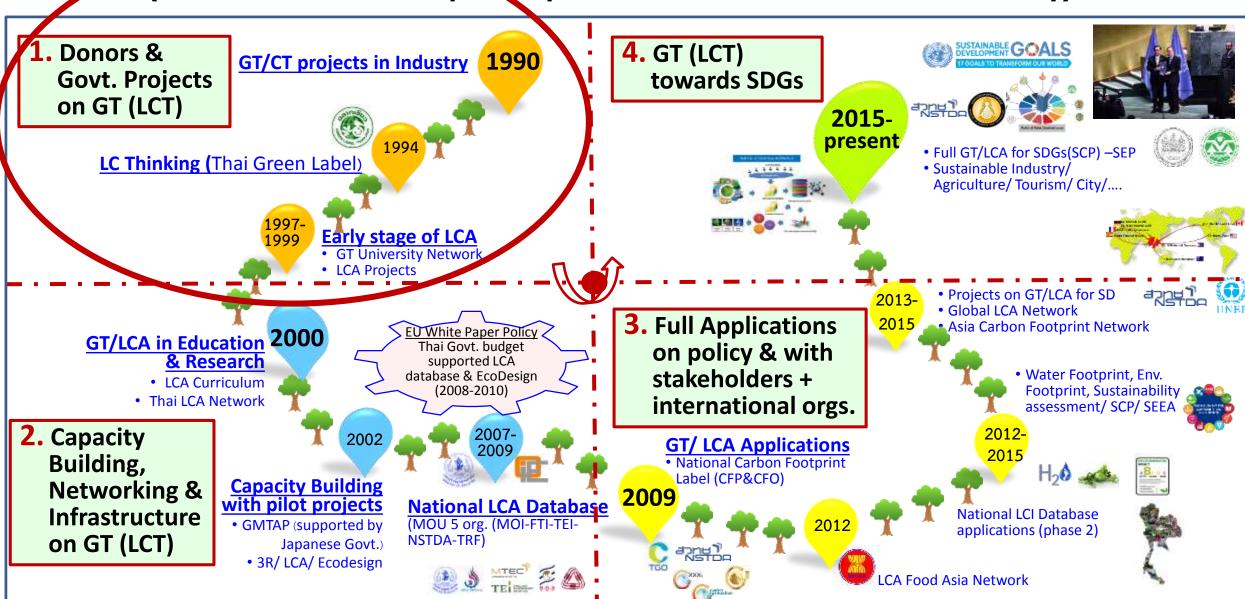
Adoption & Transfer of Green Technologies (LC Thinking) in Thailand*

(Can be divided into 4 important phases: based on SD & Resource Efficiency)

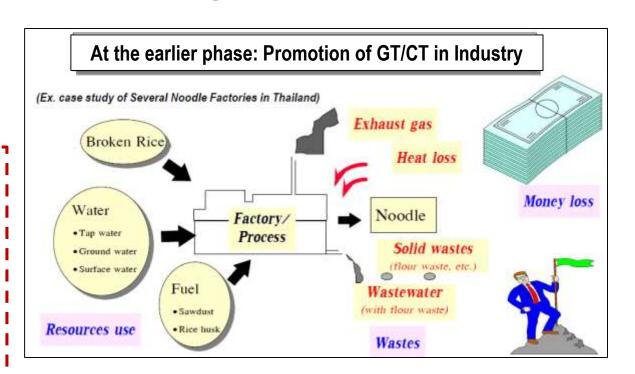


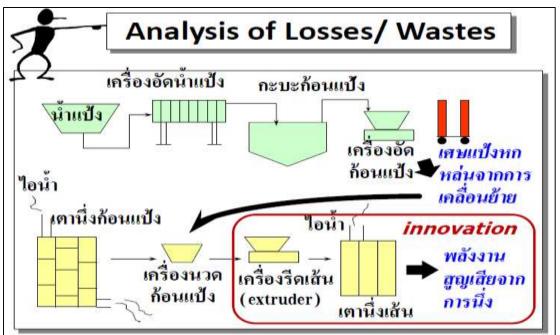
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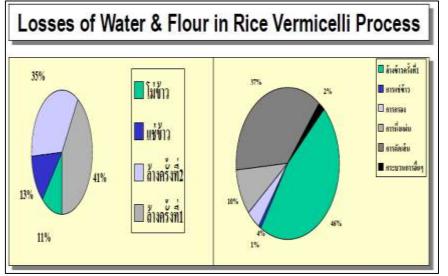
(Can be divided into 4 important phases: based on SD & Resource Efficiency)



Green Technologies Promotion (donor's project with Local Thai experts): 1st Phase









Key Performance Indicators Before & after CT implementation

Key Performance Indicator	before CT	after CT
Energy (MJ/ton product)	1,018	373
Broken Rice (kg/ton product)	109.90	46.02
Water (m3/ton product)	3.75	1.90

GT Promotion (Governmental support → COP): 1st Phase – 2nd Phase

** CT Manual-Code of Practice (COP) by Department of Industrial Works

- 1. Dairy Products
- 2. Natural Rubber
- 3. Pineapples in Can
- 4. Frozen Seafood
- 5. Rice Noodle
- 6. Tapioca Flour

- 7. Fish in can
- 8. Metal Finishing
- 9. Kha-nom-jeen Flour
- 10. Wood Furniture
- 11. Rice Mill
- 12. Meat Processing (meat ball & sausage)

Cmall Madium Large

CT: Key Factors for Meat Processing Sector (Env. Performance Indicators: EPI)

Factory Size	Small	Medium	Large
Key Performance Indicators (average)			SCOVE
 ปริมาณ ใช่ทั้ง (กิโลวัตต์-ชม.ต่อสัมหลิสกัณฑ์) 	1,610	302	419
 ນວິນາດເຈື້ອເຫລືາ ເນເຄລາງຄຄ່ອດໃນແດ້ແກ້ດ 	12,960	1,197	2,495
 ปริมาณการใช้น้ำ (กบ.ม.ต่อดันผริตภัณฑ์) 	50.4	9.1	6.8 7.2 4.4 16.0
4. ปริมาณน้ำเสีย (สม.ม.ต่อดันตอิตกัณฑ์)	44.7	7.7	
 ความชกปรกของน้ำเชีย (กก.นีไอดีต่อดันผลิตภัณฑ์) 	21.0	4.6	
 การใช้บระมาน (กก.หลีดภัณฑ์ค่อคน-ชั่วไมม) 	4.2	16.2	
CT Solutions: 1. Energy			
L.t ຄາວຈິກ ໃຫ້ມອນວານນ້ອງກັນກາວຊາຍຸເຄັນຄວາມເຫັນຈາກໃຕ້ຈັ້ນກ້ອນເຫັນ	•		•
i.2 การปรับอุฒหภูมิที่อสกัดโดงระบบ Save mode	•	•	•
s.a กระทู้มอนวนหมือกับ	•	•	•
1.4 การนำคอนเดนเสทอสัมมาใช้เสมน้ำเรื่อนหมือใจน้ำ	•	•	•
 การปรับเปลี่ยนขนาดของหมือเบือนให้เหมาะสมกับการะงาน 	0	•	•
1.6 การนำความร้อนเหลือที่จราทศใชงปรับอากาศมาทำน้ำร้อน	•	•	•
1.7 ปรับบริที่อหนังกาศค์ขอดวอเป็นบัดกาศท์ซิเด็กขวยนิกศ์ความที่สูง		•	•
 การปรับปรุงประสิทธิภาพความร้อนของหมือใจน้ำ 	•	•	•

CT Manual: Code of Practice (COP) (Ex. Meat Processing: meat ball & sausage)

Contents

- 1. Executive Summary
- 2. Technical Part
 - 2.1 Major CT Aspects (resource use/ waste generation/ productivity: KPI)
 - 2.2 CT Solutions (productivity enhancement & pollution prevention)
 - 2.3 Case studies
 - 2.4 How to start
 - 2.5 Appendices (all supportive documents)

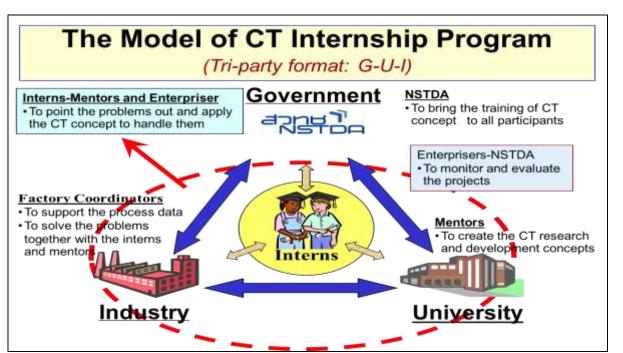


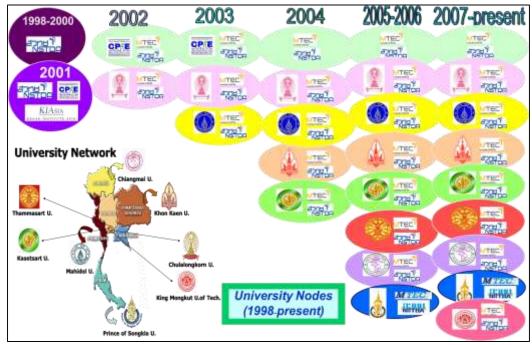


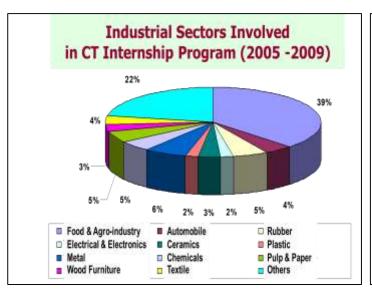


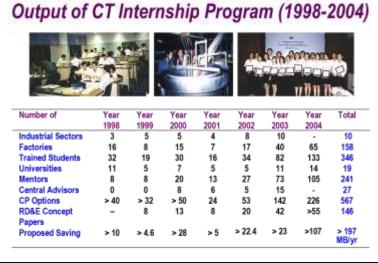
CT-Solutions	Investment (Baht)	Savings (Baht/yr)	Environment Benefit (Unit/yr)	Payback period (yr)
 การฉีดโฟมฉนวนป้องกันการสูญเสีย กวามเย็นจากใค้พื้นห้องเย็น 	84,500	126,374	อดการใช้ไฟฟ้าใต้ 43,131 กิโอวัตต์-ขม./ปี	0.7
2. การปรับอุณหภูมิห้องผลิตโดยระบบ Save mode	8,000	304,720	อลการใช้ไฟฟ้าใต้ 104,000 กิโอวัตต์-ชม./ปี	10 days
3. การทุ้มถนวนหม้อตัม	1,200,000	4,155,637	อดการใช้น้ำมันเตา 407,807 อิตร/ปี	0.3
 การนำคอนเดนเสทกลับมาใช้ผสมน้ำป้อนหม้อไอน้ำ 	340,000	294,978	อดการใช้น้ำมันเตา 27,960 อิตร/ปี	1.2
 การปรับเปลี่ยนขนาดของหม้อแปลงให้เหมาะสม กับภาระงาน 	206,000	80,951	·	2.6
6. การนำความร้อนเหลือทิ้งจาก เครื่องปรับจากาศมาทำน้ำร้อน	290,000	91,152	อดการใช้ไฟฟ้าได้ 31,110 กิริอวัตต์-ชม./ปี	3.2
7. ปรับเปลี่ยนบัลลาสค์ขดลวดเป็นบัลลาสต์ อิเล็กทรอนิกส์ความนี้สูง	62,850	19,888	ลดการใช้ไฟฟ้าใต้ 6,788 กิโลวัตต์-ชม./ปี	3.2
 การปรับปรุงประสิทธิภาพความร้อนของหมัดใชน้ำ 	65,000	781,360	ธตการใช้น้ำมันเตา 53,335 ถิตร/ปี	0,1

GT Promotion (**GUI** model → **Education & Research Consortium**): 1st Phase – 2nd Phase





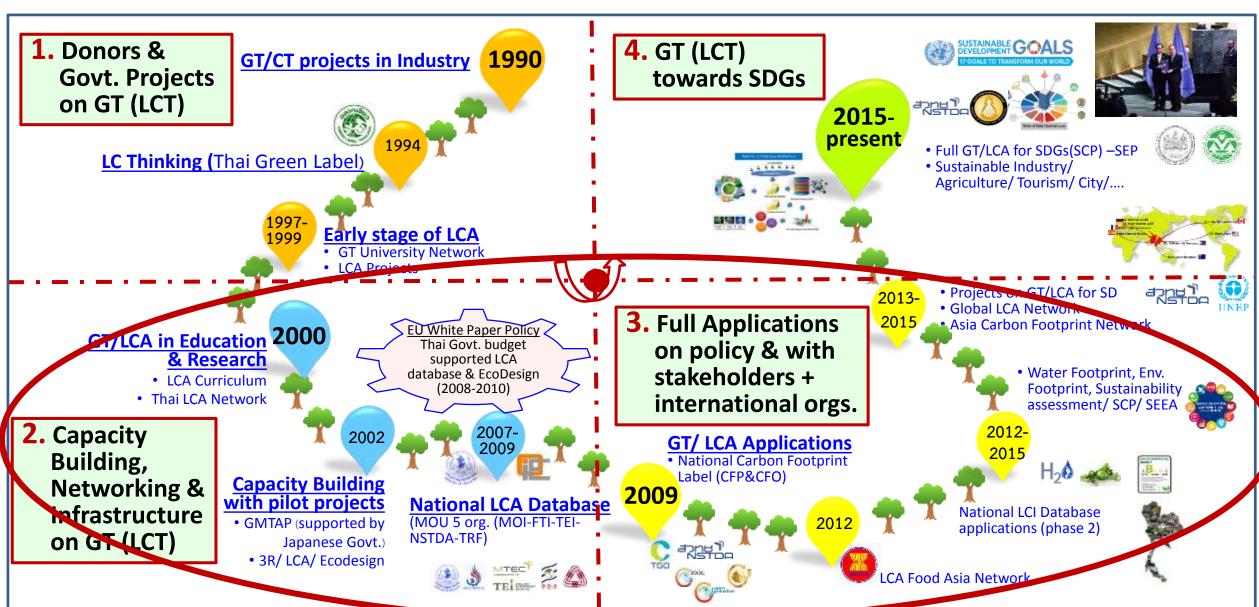




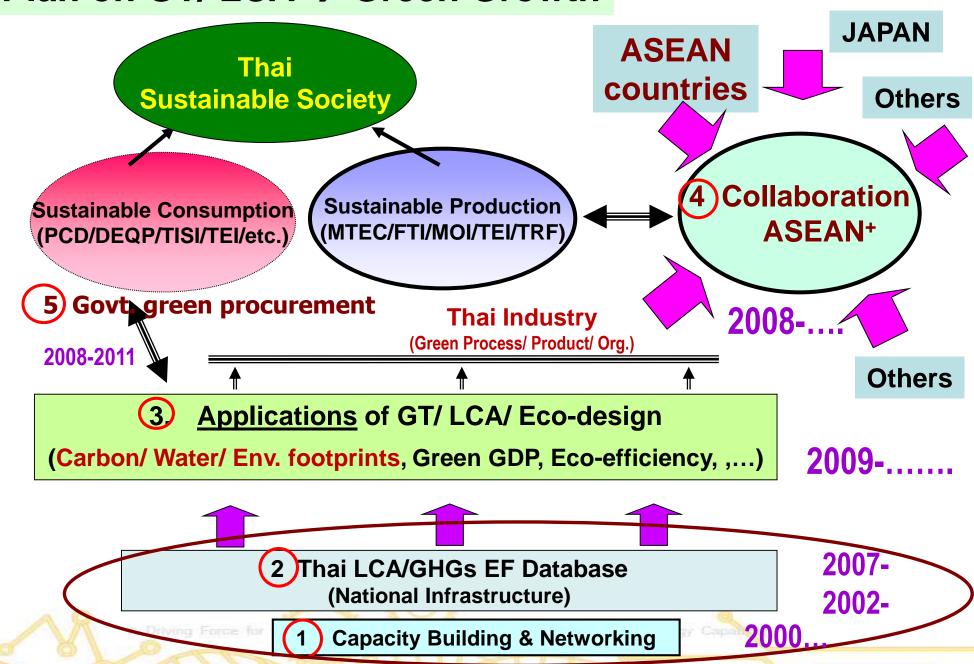
Output of the Project (2005-2009)						
Output	2005	2006	2007	2008	2009	2010
No. of University nodes	7	7	8	8	7	7
No. of Industrial companies	102	106	111	67	55	59
No. of Students involved	204	222	238	142	131	139
No. of Faculty Members involved	165	153	153	99	75	75
No. of Industry Staff	102	106	98	67	55	139
No. of CT-options proposed	>102	>123	317	202	169	203
No. of CT-options implemented within the 2-month intern period	*	-	139	89	69	87
Expected Savings M Bt/year	>153	>172	106	>53	>56	71.59
Actual Savings M Bt/yean	- FR	199	40.47	23.33	25.69	29.69
No. of Research Projects	20	21	41	24	18	12
GHGs reduction, ton CO2e/year	(propose	d)		-	(*)	25,000
GHGs reduction, ton CO2e/year	(actual)		1.50		1/63	2,565

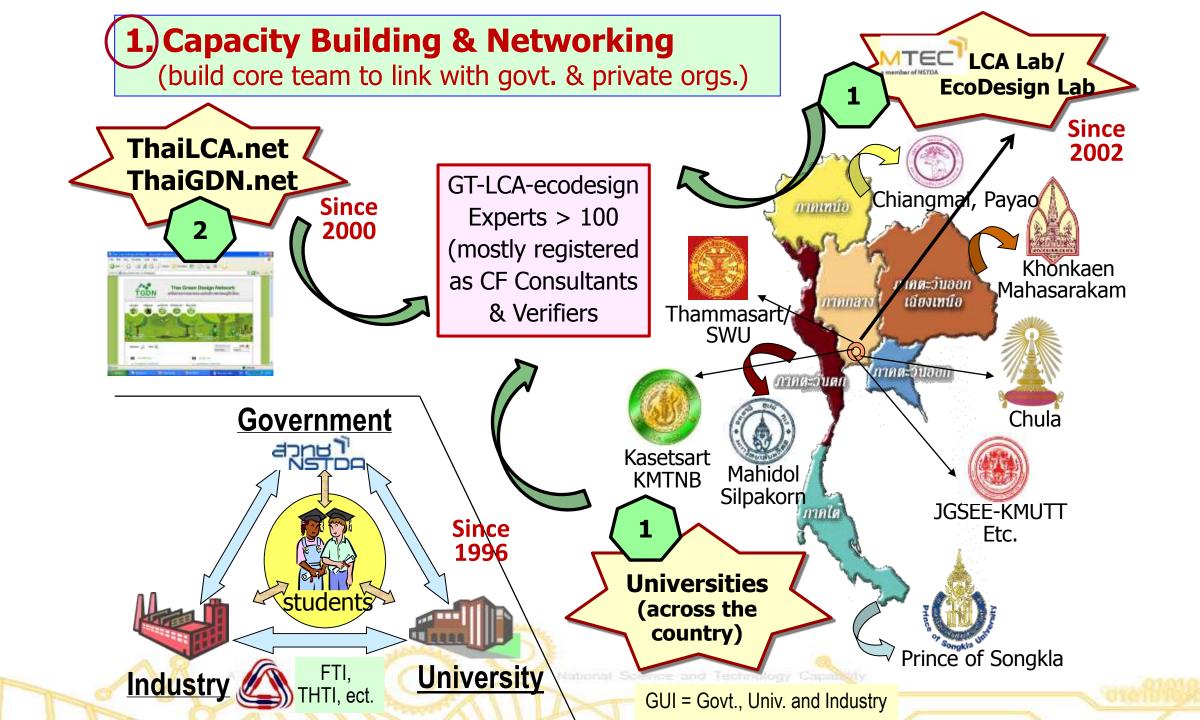
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(Can be divided into 4 important phases: based on SD & Resource Efficiency)



Master Plan on GT/ LCA → Green Growth





Thai National LCA Database (National Infrastructure)

Thai National LCA Database (Master Plan, Dec. 2004)

Infrastructure

Energy, Utilities and Transportation Coal, Natural Gas Petroleum (gasoline, diesel, jet fuel, gas oil, etc.) Biofuels **Electricity grid Transportation system** Water supply (surface /ground)

Recycle and Waste Management

Recycle Landfill **Anaerobic digestion** Incineration

- **❖ MOU with JRC/EU 22 Aug.** 2007
- **❖** join UNEP/SETAC LC initiative
- ❖ Technical Support by **Japanese Government** through GPP
- **❖** Financial Support by Thai Government

Industrial Materials

Plastics (PS, PE, PP, etc.) Non-ferrous metals Ferrous metals Aluminum, Copper

Fibers Synthetic rubber (SBR, BR)

Pulp & Paper Petrochemicals (7)

Fertilizer/ Pesticide

Agriculture

Cassava Rice Sugar cane Corn Cotton

Natural rubber Vegetable oil livestock

Animal feed

17

2+13 4+43

1+10

6+3

14+2

L.400

(G-to-G by MTEC 711)

CommodityChemicals

NaOH **H2SO4** HCI CI2 Lime Na2CO3 Sulfur

Building and Construction Materials

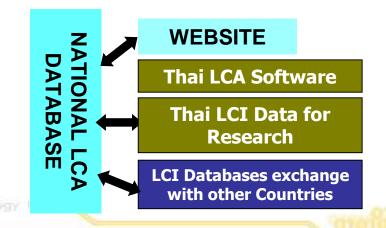
Steel/ Gypsum Cement Glass Wood Tiles

National LCI Datal	base (@	Fe	b 2015) → GHG emission fac	to
/G1: Natural Gas	6	1	WG7: Agriculture/Agro-products (C	0
/G2: Refinery	8	1	Rice	T
/G3: Petrochemical	19	1	Pulp & Paper	I
/G4: Ferrous & Non-ferrous	70	Y	Wood (Para-wood)	I
errous	9	1	Cassava + Cassava Products	I
on-ferrous	5	1	Longan + Food & Agriculture	
/G5: Infrastructure/Transportati	ion		Pineapple + Vegetables & Frozen Fruits	I
lectric Grid Mix	1	N	Plantation of Plants (from literature)	I
/ater	6	1	Ql Palm → Bio-diesel	T
oad Transportation: Truck	188	1	Others (UHT coconut milk/ Curry paste)	I
ansportation: Ship & Rail	21+22	1	WG8: Basic chemicals	
/G6: Construction Materials		1	Paints + Industrial gases	T
eramics	7	1	Basic chemicals + Chemical products	Ī
lass & Mirror	7.	1	Fertilizers and Herbicides	I
Iternative Materials for Wood	3	1	WG9: Recycle/Waste Management	Ī
onstruction Materials	8	1	Incinerations	I
/G7: Agriculture/Agro-products		1	Landfills + Recycle	Ī
eed mill	15	1	Wastewater Treatment	I
vestock & Products griculture Machinery	19 33		WG10: Others (Textile 30, EE Parts 80, Automotive Parts 3, Vanish oil 3)	1
ubber	7		TOTAL (G-t-G 846, C-t-G 552)	1

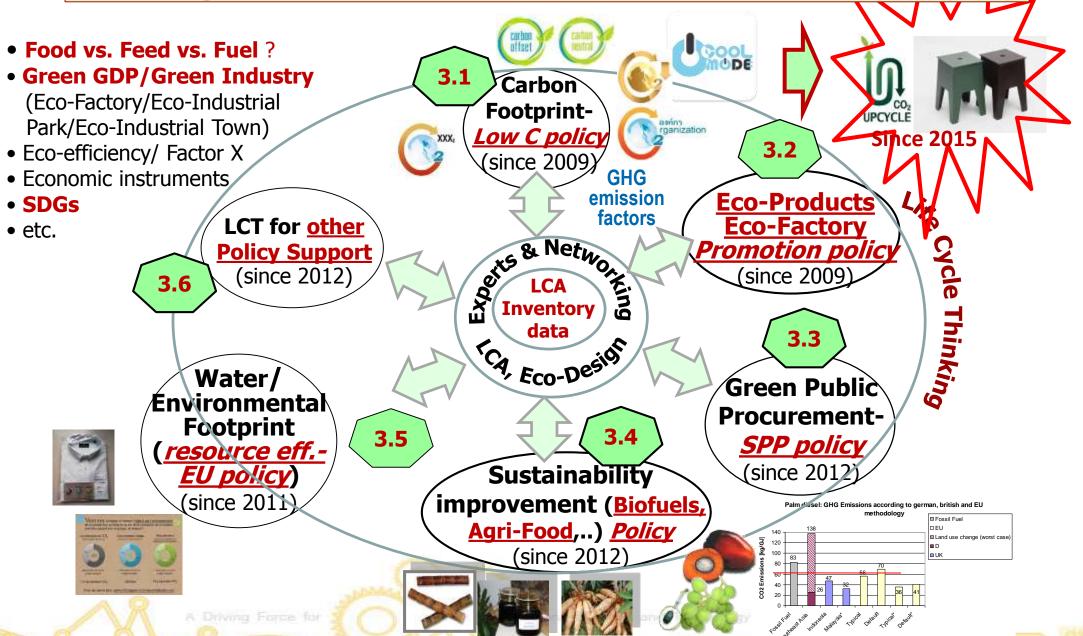


MOU on 30 March 2007

Supported by several Universities

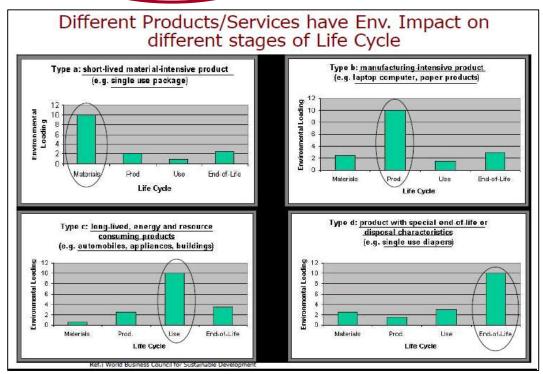


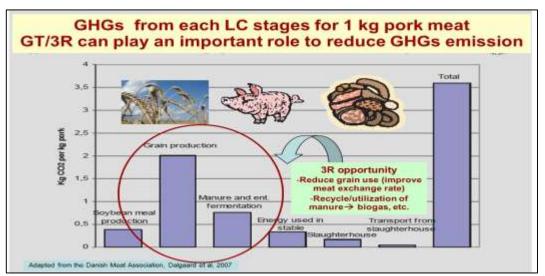
3 GT/LCT Applications for Green Growth

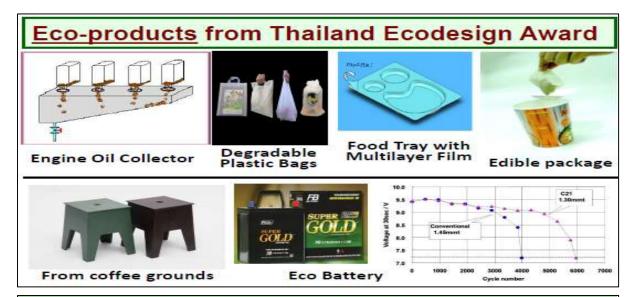


Sugar cane/ Molasses/ Cassava/ Oil palm/ Jatropha

3.1/3.2 GT (+LCA) applications for Eco-products









(3.1/3.2) GT (+LCA) applications for Eco-products (appropriate technology)

Energy Saving Rice Cooker



Save energy 34-61%

Principle: minimize water use to reduce water vaporization by step-wise temp. control

Type of Rice	Energy saving	Electricity saving* (M Baht/yr)
Thai Jasmine	39%	104
Brown Jasmine	61%	332
White Rice	34%	154













High pressure LPG stove (very popular in Thailand)

Production > 800,000 stoves/yr

Average efficiency ~ 47%

If $\eta \uparrow 1\% \rightarrow \text{save LPG } 2\%$

→ saving LPG ~ 40,000 ton/yr

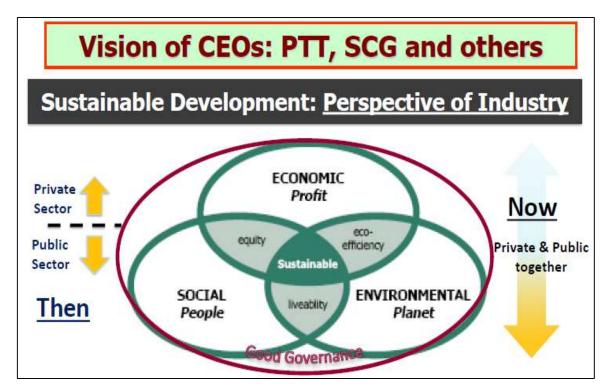
~ 1,200 cu.m,/yr

Parameter	Platon turbine (high head)	Blade turbine (low head)	Flow turbine (water flow)
Small water turbine for Rural Electricity			
Cost			
Our product	30,000 Baht	36,414 Baht	29,500 Baht
Import	140,000 Baht	110,000 Baht	75,000 Baht
Efficiency			_
- Our product	52 %	50 %	5 %
- Import	50 %	40 %	1 %

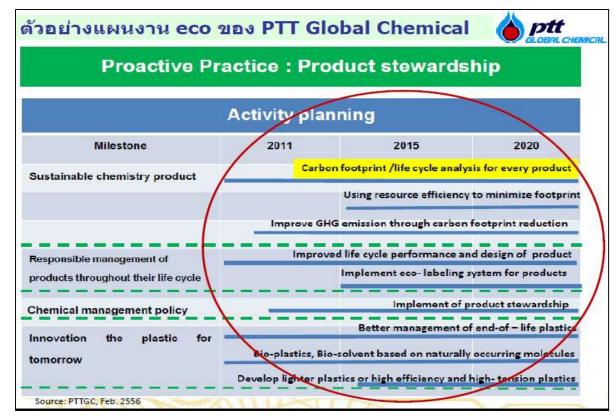




GT/ LCT towards Eco-products/ Low C in Industry



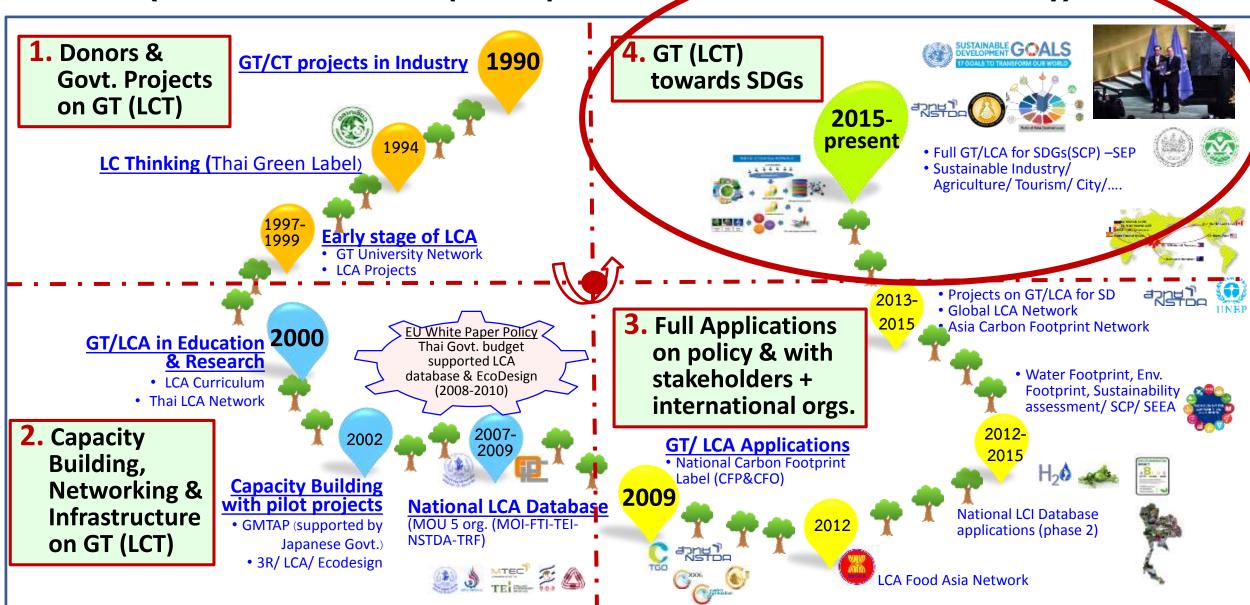






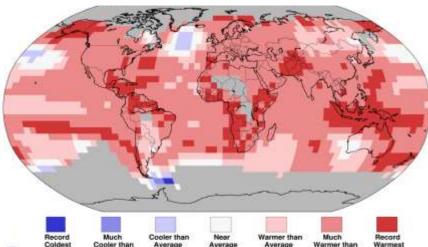
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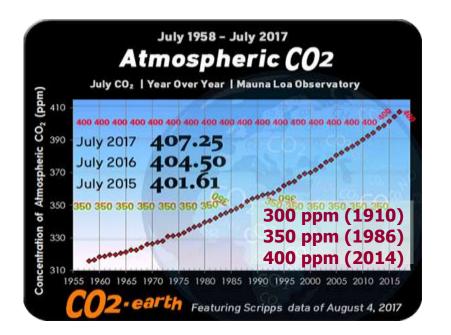


2016 is the warmest in 137-year record

(0.94 °C above 20th century average of 13.9°C)



Source: National Centers for Environmental Information, NASA GISS, CO2Now.com (Temp. percentiles Jan-Dec 2016)

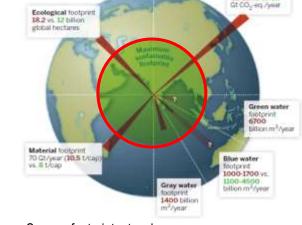


Paris Agreement (196 members) global av. T rise $\leq 2^{\circ}$ C

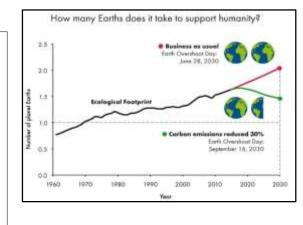
 $(CO_2 \le 450 \text{ ppm})....12/15, 11/16$ (Thailand: 20-25% GHGs by 2030) Major Drivers for 4th Phase







Source: footprintnetwork.org



Global SD Goals (193 members) 17 goals, 169 targets (2016-2030)..... 25 Sep. 2015 (Thailand: National SDGs committee)

Unsustainable Earth

2 Global Agreements



GT/ LCT towards SDGs





Survey by WEF*: Top 3 SDGs 3 for CEOs are

- * SDG13: Climate Action
- SDG8: Decent work and economic growth
- * SDG12: SCP

- Group 1 Peace: goal 16
- Group 2 Planet: goal 6,7(12,13)14,15
- Group 3 People: goal 1,2,3,4,5
- Group 4 Prosperity: goal (8)9,10,11
- Group 5 Partnership: goal 17
 - ที่มา: ปรับจาก SD Focus (Mar. 2016)

- 1. Cleaner production in manufacturing
- 2. Energy efficiency and renewable energy
- 3. Water efficiency and integrated water management
- 4. Sustainable transport
- 5. Sustainable buildings
- 6. Sustainable agriculture and sustainable food systems
- 7. Eco-labelling and consumer information
- 8. Sustainable lifestyles
- 9. Sustainable tourism

Bhaskar Chakravorti, 17 June 2016 (World Economic Forum)

Case Study 1: Green Technology (+ LC) to ensure "Sustainable Biofuels"



Select methodology

Regulatory framework







Sustainability Indicators (+good governance)

Economic

- To monitor and enhance production efficiency
- To create economic security of farmers and producers

Indicators

- Productivity
- · Processing efficiency
- Net Energy Ration (NER) of bioenergy products
- Product cost
- Net income
- Value added

Environment

To monitor and encourage the reduction of environmental impacts entire the life cycle of sugarcane production system

Social

- To encourage the decent livelihood and fair trading
- To promote the human safety and health

Indicators

- Climate change
- Eutrophication
- Acidification
- Water use impact
- Energy use
- Agrochemical used
- Land use change

Indicators

- Wages paid
- · Income generation in the value chain
- Employment generation
- · Working conditions and standards
- Land tenure (farmer)

Public-Private-People-Partnerships (4Ps)

Advisory Committee

- National Federation of Sugarcane Planters
- Thai Ethanol Manufacturing Association
- Thai Sugar Millers Association
- Office of Agricultural Economics
- · Ministry of Industry/ Ministry of Energy



Technical Committee

- Department of Agriculture
- · Sugarcane, Sugar and Ethanol Experts
- · Experts on Economic and Social Aspects
- · Etc.

Research Team Leader



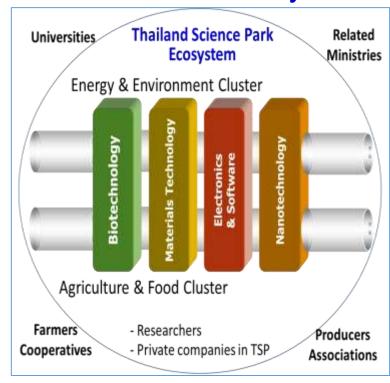
Study Team (Sugarcane value chain)





MTECT

Biofuels Innovation System



Data collection (sugarcane molasses/ cassava/ palm)

Statistical coverage: whole country and all value chains (Cultivation → Production mills → Biofuel production)



Study results (Ex. Bio-Ethanol)

Environmental sustainability indicator

	unit	cassava	Sugarcane	
Not CHC	kg CO ₂ /t root-cane	46 (39 - 55)	37 (33 - 39)	
Net GHG	t CO ₂ /t starch-sugar	0.49 (0.40-0.59)	0.3 (0.2-0.4)	
emission	g CO ₂ /MJ ethanol* •	30 (26 - 55)	29 (27-31)	
	kg SO ₂ /t root-cane	0.23 (0.19-0.26)	0.23 (0.1-0.3)	
Acidification	kg SO ₂ /t starch-sugar	1.38 (1.1-1.82)	1-3	
potential	g SO ₂ /MJ ethanol	0.10 - 0.42	0.03 - 0.10	
	g SO ₂ /kWh bioelectricity	-	0.01 - 0.03	
Net water	t water/t root-cane	0 - 30	20 - 130	
ivet water	t water/t starch-sugar	18	28	
Agrochemical applied	kg A.I./ha/yr	3 - 9	4 - 8	
Net primary energy used	kJ/kg starch-sugar	2200-3750	2800-4700	

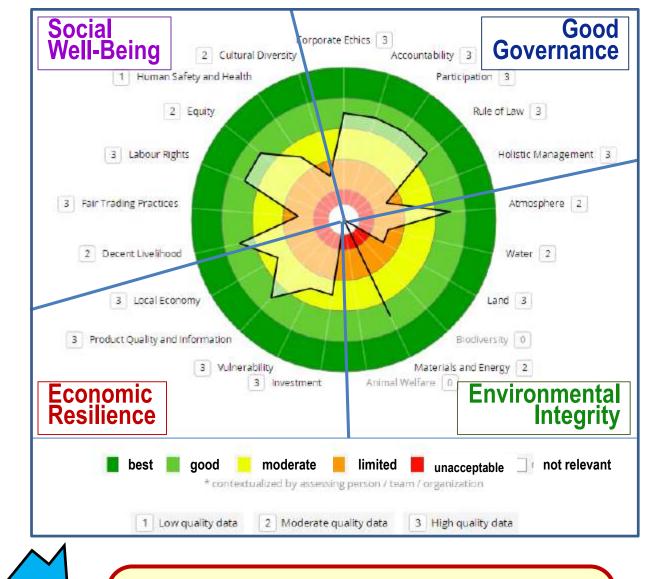
* Gasoline: **78.6** g CO2/MJ

Economic sustainability indicator

Sugarcane	Sugar conversion	Value-added in	Ethanol conversion
yield	efficiency	the supply chain	efficiency

Social sustainability indicator

Wage paid Income Employment generation Incident rate



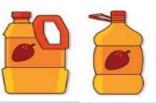
Main Outputs of This Study:

- 1. National sustainability baseline data
- 2. Sustainable biofuels & value chain
- 3. Areas for Green Tech. implementation

Green Innovation Created along Bioenergy Value Chain at NSTDA*











Production of main product

Production of biofuel









- Breeding technology for high yield cassava & oil palm
- Simple analysis tools for farmers (for measuring pH, % oil, etc.)
- Precision farming technology to increase yield and minimize resources use
 - > Fertilizer mixing calculator
 - Fertilizer usage calculator by Soil Analysis
 - Optimum watering in Agriculture
 - > etc.

- Improving production efficiency using various technologies
- High yield- high rate Biogas technology from wastewater



H-FAME: for B10, B20 to support national target of 14 mL/day (by 2036) [start 2017]







Sustainability improvement (economic/ environment/ social/ good governance)

* Support the national biofuel policy (bioethanol 11.3 & biodiesel 14 MLPD by 2036) implemented by Ministry of Energy



Main Outputs of Bioenergy Promotion Program

support Energy Security, Climate Action and 6 (out of 17) SDGs











Biofuels (RE) Utilization

Ethanol Biodiesel
3.33 ML/d 3.39 ML/d
3.67 ML/d 4.01 ML/d



Farmer's Income Generation

Ethanol Biodiesel 2015 150 M\$ 780 M\$ 2016 130 M\$ 920 M\$

(+ stabilize commodity prices & employment)



2015

2016





(CO₂)



NonR Resources (Import) Reduction

<u>Gasoline</u> <u>Diesel</u>

2015 857 ML (450 M\$) 1,237 ML (570 M\$)

2016 937 ML *(425 M\$)* 1,463 ML *(565 M\$)*

CO₂ Mitigation (12.3 Mton)

from Ethanol 5.6 Mton CO₂ from Biodiesel 6.7 Mton CO₂

(for 2 years during 2015-2016)



Estimation

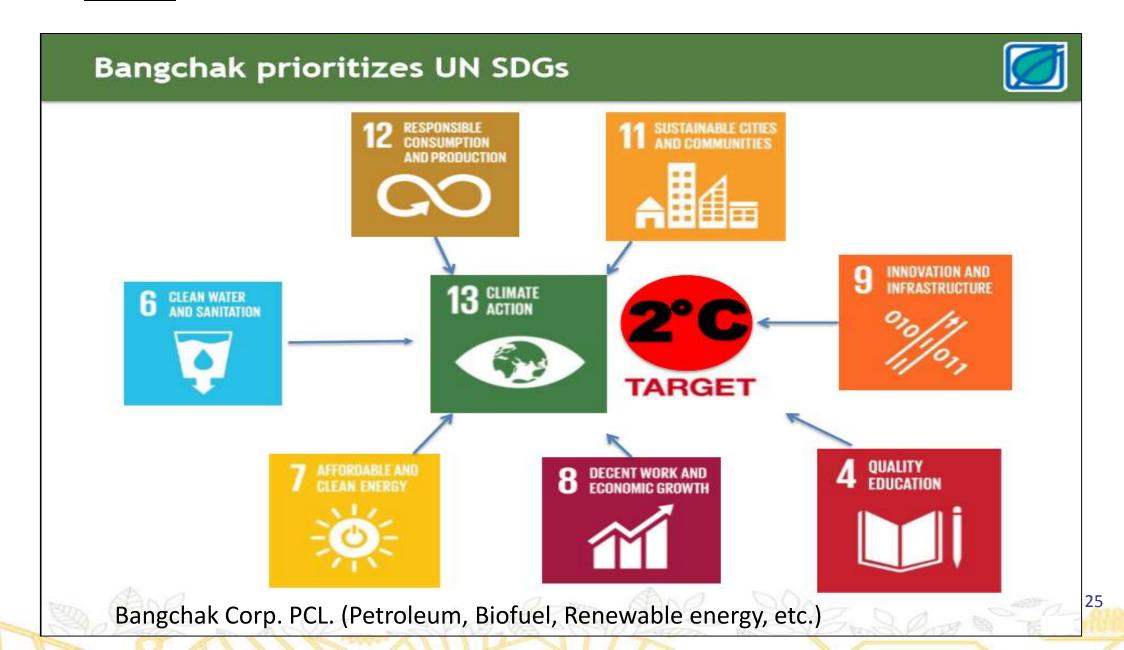
@ target year 2036

Ethanol (income)
11.3 ML/d (3,300 M\$/yr)

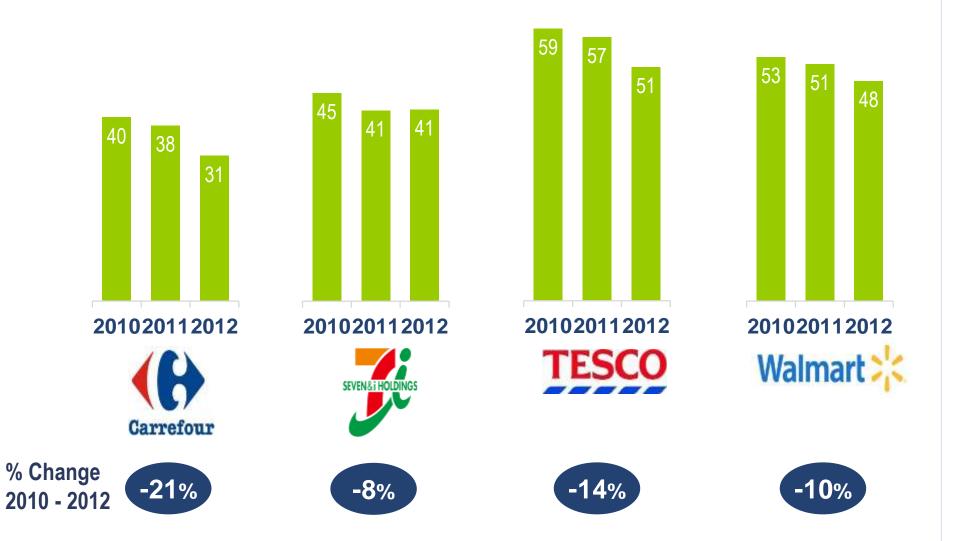
Biodiesel (income) 14.0 ML/d (4,800 M\$/yr)

+ more employment & CO2 reduction

Ex. 2 Movement of Private Sectors towards SDGs



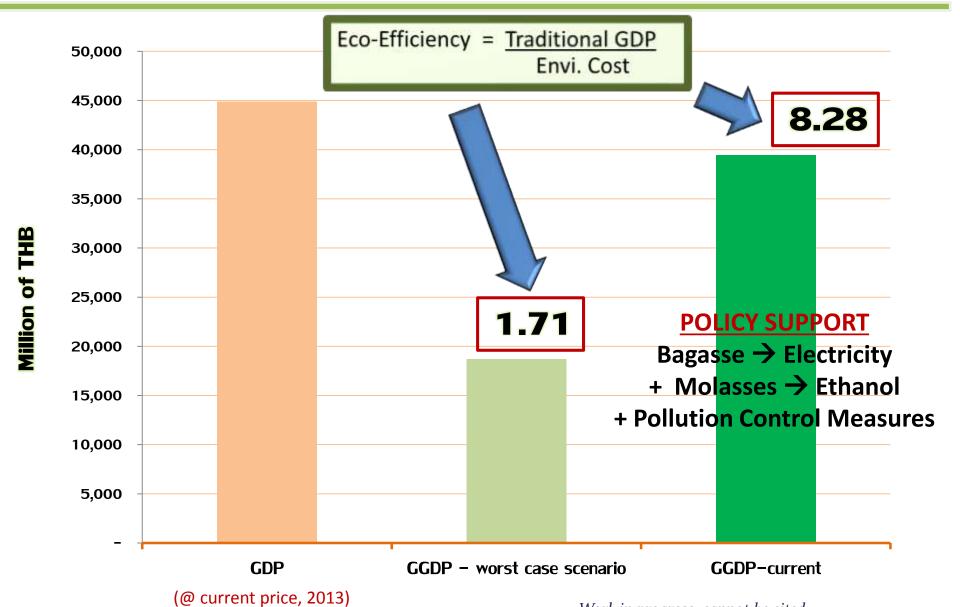
<u>Carbon Intensity</u> is one of corporate sustainability KPIs (Unit: Tons CO_{2e} / US\$ 1 Million Revenue)



Source: Estimated from data published in sustainability reports and CDP investor responses

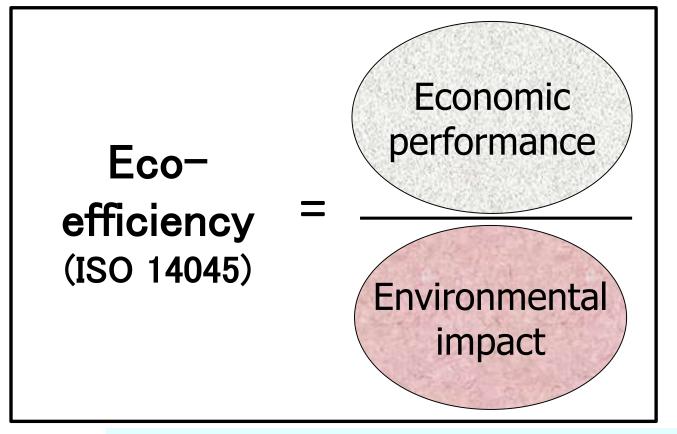


Ex.3 Ministry of Industry: Sugar Industry Sector (Eco-Efficiency index)



Ex.4 Movement of Government towards SDGs: State Enterprise Policy Office (SEPO)

use Eco-efficiency (+ GT+LCT) to measure SD performance of 56 Thai State Enterprises*



GDP, income, value added, service value, etc.

(Level: nation, organization, product/service, process)

Resource use, Env. Impact (CO2,...)

Indicator

Factor X = Eco-Eff._A/Eco.Eff._{ปิฐาน}

Factor 4 → SD



SROI (Social Return on Investment)

^{*} starting 2018: start with 18 State Enterprises (in sectors: energy, transportation, industry, utility and agriculture)

New Movement: Green Technologies with Eco-efficiency

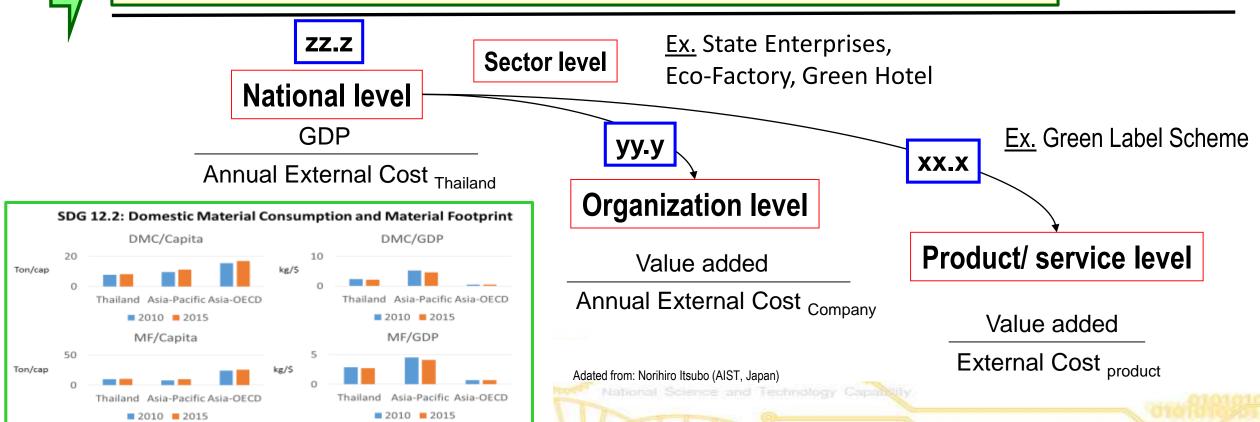
(benchmarking: product-process-service \rightarrow organization \rightarrow sector \rightarrow nation)



Tool to measure-improve performance of organization



resource 1 Baht (or 1 ton) can generate ??? Baht of income (value added)



Summary: Green Technologies in Thailand

BENEFITS of Green Technologies

- reduce pollution
- cost-saving thru reduced wastage of materials & energy
- improve operating efficiency and working condition (health & safety)
- better product quality and consistency
- compliance assistance
- improve corporate image
- better trade opportunity
- toward.... Green Label, ISO 14000 ,.....

... sustainable development

ORGANIZATIONS promoting GT

- CT Unit- Department of Industrial Works, MOI
- Federation of Thai Industries: Industrial Environment Institute (FTI-IEI)
- National Science and Technology Development Agency (NSTDA), MoST
- Pollution Control Department (PCD)
- Thailand Institute of Scientific and Technological Research (TISTR), MoST
- Thailand Network for Eco-efficiency and Cleaner Production (TNEC)
- Thailand Environment Institute (TEI)
- Universities
- etc.



SUMMARY









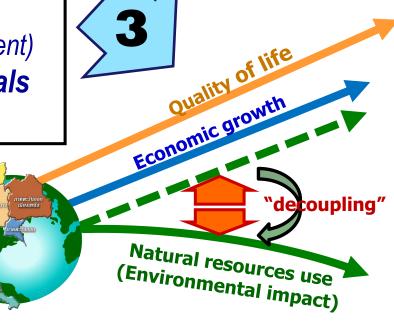
National target: 30% RE by 2036 & Commitment: 20-25% GHGs↓ by 2030

"Green Technologies" (with LCT):

help support National target & Global commitment

- 1. GHGs reduction (Paris Agreement)
- 2. Sustainable Development Goals
- 3. Decoupling







Ex. Biofuel: support at least 6 out of 17 SDGs (2030)

4. Can be scaled-up & open for partnership!

Thailand → ASEAN → Asia Pacific